

# Work Order ID 82623

Tuesday, April 03, 2012 4:18:57 PM

**\*82623\***

Page 1

Item ID: D3536-37

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Gasket

Start Date: 4/3/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 4/4/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan:

*MMK*

Date:

*12-04-03*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3536

Rev A

100

0.00

**\*100\***

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3536 Dwg Rev: *A* Prog Rev: *A* 2-  
Deburr if necessary

*B / Jm*

*20403*

*12*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

Quality Control

*B / Jm*

*20403*

*12*

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*8/16/04*

*12*

**Work Order ID 82623****\*82623\***

Page 2

Item ID: D3536-37

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

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Item Name: Gasket

Start Date: 4/3/2012 Start Qty: 12.00

**\*12\***

Cust Item ID:

Required Date: 4/4/2012 Req'd Qty: 12.00

**\*12\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location

**ST FP**

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

**(121) SP 12-04-05**

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

**12/4/5****12-04-5**

# Picklist Print

Tuesday, April 03, 2012 4:18:57 PM

Page 1

Work Order ID: 82623

Parent Item: D3536-37

Parent Item Name: Gasket

Start Date: 4/3/2012

Required Date: 4/4/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063 NEOPRENE SHEET 0.063		Purchased	No			100	sf	645.2520	0.7534	10.045333			

Location

MAT052

119777

120948

Loc Qty

645.252

3.752

641.5

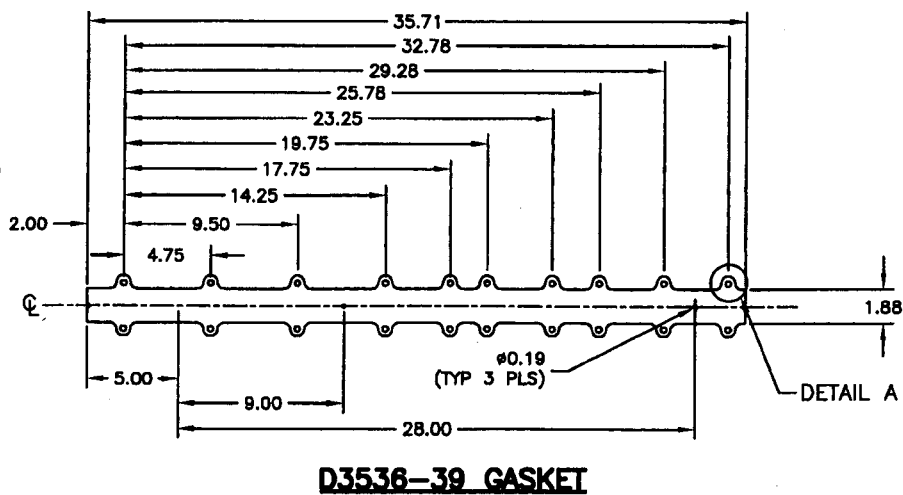
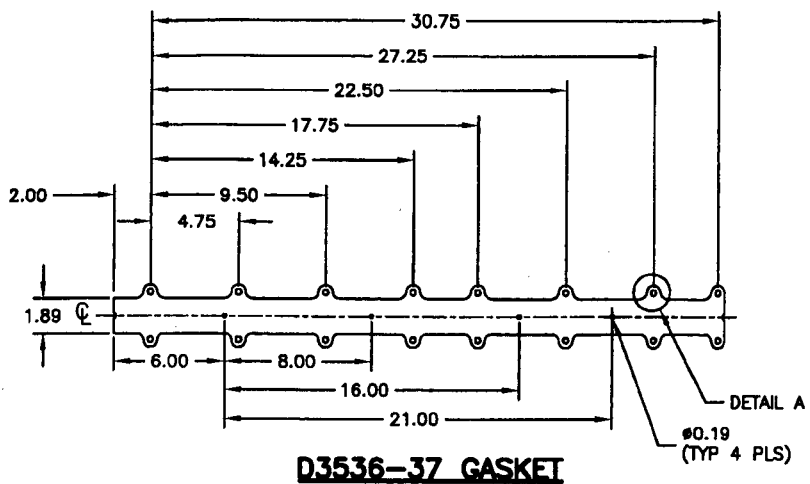
Loc Code

120948

18 / JM 120403 (12)

**DART**

DESIGN	C.B.	DRAWN BY	C.B.	DART AEROSPACE USA, INC.
CHECKED	MH	APPROVED	MH	PORT HADLOCK, WA
DATE	06.10.25	TITLE	D3536	REV. A
		GASKET		SHEET 5 OF 6
				SCALE 1:10



**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 80 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\phi$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	82623
<b>Description:</b> Gasket		<b>Part Number:</b>	D3536-37
<b>Inspection Dwg:</b> D3536	<b>Rev:</b> A	<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.19	✓		Vern	HB-02
0.30	+/-0.030	0.30	✓		Vern	HB-02
0.30	+/-0.030	0.30	✓		Vern	HB-02
1.89	+/-0.030	1.89	✓		Vern	HB-02
6.00	+/-0.030	6.00	✓		Vern	HB-02
8.00	+/-0.030	8.00	✓		MT	HB-01
16.00	+/-0.030	16.00	✓		MT	HB-01
21.00	+/-0.030	21.00	✓		MT	HB-01
2.00	+/-0.030	2.00	✓		Vern	HB-02
4.75	+/-0.030	4.75	✓		Vern	HB-02
9.50	+/-0.030	9.50	✓		MT	HB-01
14.25	+/-0.030	14.25	✓		MT	HB-01
17.75	+/-0.030	17.75	✓		MT	HB-01
22.50	+/-0.030	22.50	✓		MT	HB-01
27.25	+/-0.030	27.25	✓		MT	HB-01
30.75	+/-0.030	30.75	✓		MT	HB-01
0.063	+/-0.010	0.066	✓		MT	HB-01

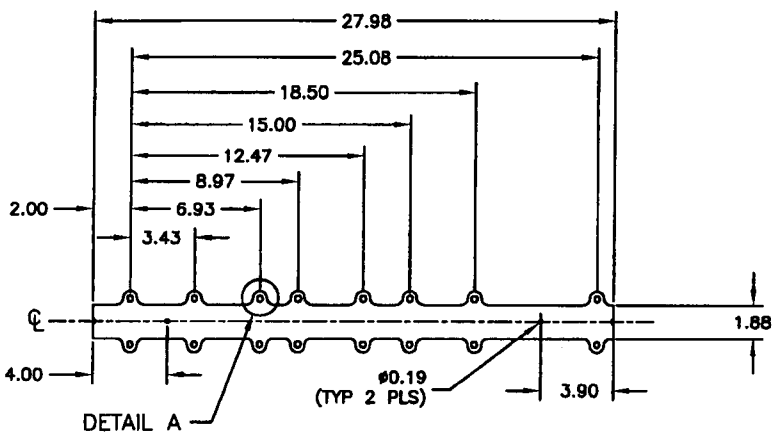
<b>Measured by:</b> JM/B	<b>Audited by:</b> S	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 120403	<b>Date:</b> 17/04/04	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue	KJ	

**DART**

DESIGN	CB	DRAWN BY	CB	DART AEROSPACE USA, INC.
CHECKED	AM	APPROVED		PORT HADLOCK, WA
DATE	06.10.25	DRAWING NO.	D3536	REV. 'A'
		TITLE	GASKET	SHEET 6 OF 6
		SCALE	1:10	

070202 CH



**D3536-41 GASKET**

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT  $\phi$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER

